

## MINI IDRO-P

### AUTOMATIC INDEXING CHUCK

For processing parts with 4 machining axis  
WITH ONLY ONE SET UP

- Sizes from  $\varnothing$  250 up to 500 mm
- Possibility of processing parts on 90° angular positions
- On demand self-centering clamping



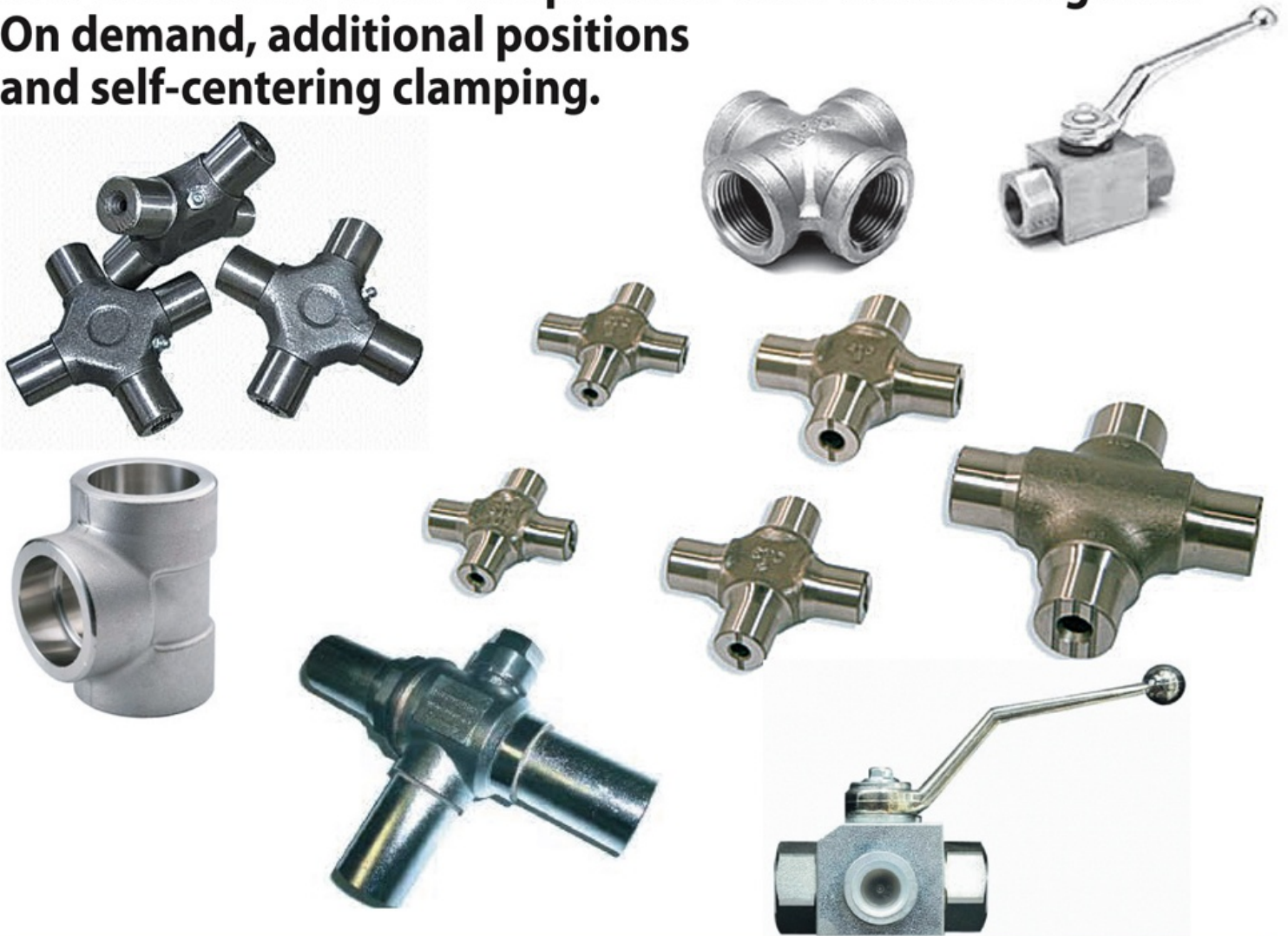


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# AUTOMATIC INDEXING CHUCK MINI IDRO-P

**Application: clamping of valve bodies, cross fittings and other small sized components with 4 machining axis. On demand, additional positions and self-centering clamping.**



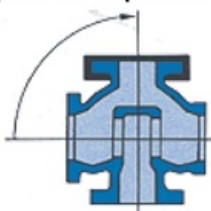
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### APPLICATION ON VERTICAL AND HORIZONTAL LATHE

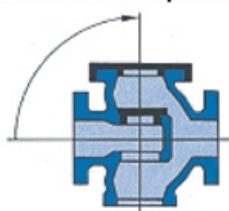
Example of 5 phases cycle and 4 operations for control valves



① Phase 1  
Operation 1



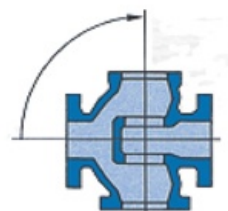
② Phase 2  
Operation 2



③ Phase 3  
Operation 3



④ Phase 4  
Operation 4



⑤ Phase 5  
Operation 5

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